

**WEST DUNBARTONSHIRE COUNCIL**  
**Council Offices, Garshake Road, Dumbarton, G82 3PU**

9 February 2004

**MEETING: RECRUITMENT COMMITTEE**  
**FRIDAY 13 FEBRUARY 2004**  
**COURT ROOM**  
**MUNICIPAL BUILDINGS**  
**DUMBARTON ROAD**  
**CLYDEBANK**

Dear Member,

Please attend a Meeting of the **Recruitment Committee** to be held in the **Courtroom, Municipal Buildings, Dumbarton Road, Clydebank** on Friday, 13 February 2004 at 9.00 a.m.

Please note that the first interview will commence at 9.10 a.m.

The business is as shown on the attached agenda.

Yours faithfully

**TIM HUNTINGFORD**

Chief Executive

**Distribution:-**

Councillor Andy White  
Councillor Geoff Calvert  
Councillor James McCallum  
Councillor Denis Agnew  
Councillor Margaret Bootland  
Councillor Craig McLaughlin

Chief Executive  
Head of Personnel

## **RECRUITMENT COMMITTEE**

**FRIDAY, 13 FEBRUARY 2004**

### **AGENDA**

**1. APOLOGIES**

**2. MINUTES OF PREVIOUS MEETING**

(Copy Enclosure pages 1 – 2)

Submit, for approval as a correct record, Minutes of Meeting of the Recruitment Committee held on 28 January 2004.

**3. EXCLUSION OF PRESS AND PUBLIC**

The Committee is asked to pass the following resolution:-

“That Under Section 50A (4) of the Local Government (Scotland) Act, 1973 the press and public be excluded from the meeting for the following item of business on the grounds that it may involve the likely disclosure of exempt information as defined in Paragraph 1 of Part 1 of Schedule 7A of the Act”

**4. POST OF DIRECTOR OF EDUCATION AND CULTURAL SERVICES –  
INTERVIEW OF CANDIDATES**

The Committee is requested to proceed to interview the candidates for the post of Director of Education and Cultural Services.

In this connection submit Interview Pack prepared by the Head of Personnel.  
(Copy Herewith)

For information on the above agenda please contact Shona Barton, Administrative Assistant, Legal and Administrative Services, Council Offices, Garshake Road, Dumbarton, G82 3PU. Tel: (01389) 737205.  
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